

# Supplier Packaging & Labeling Requirements

Revision 5



## Vehicle Control Systems

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## 1.0 Introduction

### 1.1 Scope

This manual describes packaging, labeling and other shipping requirements for materials inbound to Meritor WABCO Vehicle Control Systems (Meritor WABCO).

### 1.2 Purpose

Suppliers are responsible for designing packaging that includes consideration for using materials that do not pose a significant environmental impact and contains durable construction to withstand on-going handling.

All packages need to provide the following:

- Ease of handling and shipping
- Clean, corrosion-free parts
- Maximum number of parts per container
- Properly identified materials via bar code
- Organized parts ready-for-assembly of packaging
- Use of standardized pallets with material properly secured

Meritor WABCO developed these standards to meet customer and AIAG (Automotive Industry Action Group) requirements. For more information, contact AIAG at [www.aiag.org](http://www.aiag.org).

### 1.3 Requests for Changes to Packaging and Labeling

Requests to make changes to packaging or labeling must be approved through the Warehouse Facilitator.

The details stipulated within this manual are requirements for “approved” production (including aftermarket) goods and service suppliers to Meritor WABCO. Meritor WABCO is a Delaware general partnership, whose partners are Meritor Brake Holdings, Inc., a Michigan corporation and WABCO Automotive Control Systems, a Delaware corporation. This joint venture was formed on February 1st of 1990. These requirements apply to Meritor and WABCO facilities supplying components to Meritor WABCO’s locations or shipped directly to Meritor WABCO’s customer facilities.

Meritor WABCO is committed to providing on time, quality products and services that meet our customers’ needs and requires a commitment from our suppliers to provide the same to us. Creating win/win relationships strengthened by success remains a cornerstone in meeting changing customer expectations.

### 1.4 Problem Resolution

A nonconformance report (e.g. NCR or CAR) will be issued if Meritor WABCO receives material that fails to conform to these requirements. Containment and resolution will be required at the discretion of the Meritor WABCO material planner and supplier will be charged for costs incurred to correct material already received at Meritor WABCO or in transit. See the Meritor WABCO Supplier Quality System Requirements (SQSR) for further detail.

Technical contact for labeling and EDI issues:

**IT Manager** (859) 746-5961

Contact for packaging and shipping questions:

**Warehouse / Assembly Supervisor** (859) 746-5232

To appeal NCR or associated charges:

**Supply Chain Manager** (859) 525-3676

Report all other packaging or labeling concerns and questions to the Meritor WABCO Quality at [sqa@meritorwabco.com](mailto:sqa@meritorwabco.com)

## 2.0 Packaging

### 2.1 Package Design and Durability

- Preferred carton size: 14.5" X 14.5" X 5", 8", or 11"H (36.8cm X 36.8 cm X 12.7 cm, 20.3 cm, or 27.9 cm H) unless part weight, protection or size limitations dictate another size.
- Standard size cartons containing standard size quantities shall be used to prevent overfilling and minimize the risk of damage to shipped parts.
- Cartons must fill the pallet to maximize density.
- Each part must have a specific and consistent packaging method.

### 2.2 Part and Package Cleanliness and Protection

- All packaged parts must be free of dirt, rust, etc. Protect painted and machined surfaces from rust, abrasions, nicks, scratches and dents.
- Packaging materials must not degrade part cleanliness. Provide separation when shifting or rubbing could cause damage. Properly cushion all fragile parts.
- Enclose all products subject to deterioration due to ultraviolet light exposure in a box or UV-inhibitive bag.
- Package and preserve all products made of ferrous materials to prevent corrosion during storage and transportation (rust inhibitors require approval by Meritor WABCO engineering).
- **NOT-ACCEPTABLE:** leaning, bulging, unstable or overhanging pallet loads; broken or cracked pallets, Styrofoam (popcorn) dunnage; or reuse of any expendable packaging (unless approved by the Meritor WABCO Quality).

### 2.3 Package Closure

Must maintain interior cleanliness and keep the contents intact. The closure and construction must permit access to the contents for inspection without destroying the container.

- **ALL CARTONS (AND CARTONS PACKED INTO CARTONS)** must have an adhesive (tape) seal that sufficiently keeps the tabs closed during shipment. The seal must be complete along the areas where the carton tabs come together. Where cartons are designed with a tab insert, sealing tape must be placed over the tab and extend at least 2 inches past the top and bottom of the closing mechanism.
- Use non-asphaltic, reinforced gummed tape or pressure-sensitive tape (min. width of 2" or 5.1 cm) for closure.

### 2.4 Kits

Kits containing multiple parts that are received under a single part number must be packaged together as specified, to ensure that all kits are complete and preserve continuity during subsequent assembly, packaging and shipping requirements.

### 2.5 Safety

- Use regular slotted cartons unless the parts require another style. Required carton construction: Fiberboard with a minimum bursting strength of 275 psi or ECT (edge crush test).
- Keep all packaging free for handling hazards (i.e., protruding nails, loose banding, and staples). Do not use staples for package closure.
- Max. gross container weight: 45 lbs. (20.4 kg). The carton bottom must hold the contents. Use cartons with hand holes if needed.
- All packaging must meet the limits set by the National Institute for Occupational Safety.

### 2.6 Hazardous Material

All hazardous materials and bulk shipments of liquids, paints and powders must follow the appropriate NAFTA, U.S., Canadian, or Mexican regulations. Specifically MSDS sheet inclusion with each shipment.

## 2.7 Packaging from Overseas Sources

Design containers to maximize the cubic density of the sea container. All shipments must meet the size specifications for on-shore suppliers.

## 3.0 Pallets: Handling and Shipping Requirements

### 3.1 General Information

- Use one part number per palletized load unless the load is marked "Mixed Load".
- Band or secure all pallet loads to prevent shifting during handling and transportation. Acceptable material: Shrink or stretch wrap, metallic or non-metallic banding.
- The top pallet surface must be flat to permit stacking of empty pallets.
- Minimize the use of dunnage.

### 3.2 Master Loads Guidelines

- Corrugated Unit Loads – cartons, trays, pieces stacked in layers on a pallet to form a unit with a uniform layer. If needed, use plywood or corrugated separators between layers and on top.
- Corrugated Pallet Box – One large, single carton attached to a pallet.
- Palletized Bulk Loads – Large bulky parts not in containers, nested or individually stacked on a pallet.
- Misc. Palletized Corrugated Cartons – Several cartons on a pallet (not uniformly dimensioned).
- Misc. Pallet Loads – Drums, barrels, single metal containers or trays on a pallet (oils, chemicals, bulk liquids only).

### 3.3 Mixed Loads Guidelines

- Group small quantities of materials on a single load (pallet) with a maximum of 3 different part numbers per load. Package each part number in separate cartons. Do not include any part number in more than one Mixed Load within any delivery.
- The cartons on a load are to be stacked as to minimize the risk of damage during shipment AND provide an ergonomic means of unstacking the cartons after receipt.
- For release quantities of less than one layer on a pallet, ship multiple part numbers with layers of individual parts.

### 3.4 Returnable Packaging Materials

- Submit an engineering drawing on any returnable items. The Meritor WABCO Warehouse Facilitator must authorize the use of any returnable items.

### 3.5 Emergency Shipments

- Observe all packaging limitations for airfreight, air and parcel delivery. Suppliers are responsible for providing additional protection to offset the excessive handling that usually occurs in this type of circumstance.

### 3.6 Fastener and Small Parts Packaging

- Container size and weight – must conform to the standard ¼ keg box, 9" X 9" X 6.5" (2.9 cm X 22.9 cm X 16.5 cm).
- Max. gross weight of any individual container: 45 lbs. or 20.4 kg.
- Protect all fasteners from damage and spillage.
- Use only one fastener part number per container.
- Properly label each container.
- Use no more than a single layer on a pallet for Mixed Loads.

## 4.0 Pallets: Specifications

### 4.1 General Information

Meritor WABCO's pallet storage system uses a rail-type rack that supports pallets on the front and rear only.

Pallets must be of sufficient strength to support the material weight in this condition. Maximum gross weight: 2500 lbs. or 1814.4 kg.

### 4.2 Pallet Dimensions

Max. Length: 48" or 129.9 cm Min. Length: 44" or 111.8 cm	Max. width: 45" or 114.3 cm Min. Width: 32" or 81.3 cm
Max. height fork entry opening: 3.5" or 8.9 cm	Min. width of fork entry opening: 9" or 22.9 cm

- The centerlines of each fork entry opening: 16" to 24" or 40.6 cm to 61 cm apart.
- **IMPORTANT** – Maximum loaded pallet height: 39" or 99.1 cm
- Must provide four-way fork truck entry and be of double-face wood construction. Acceptable pallet types: Notched stringer (flush type), single wing stringer, double wing stringer and block style.

### 4.3 Material and Construction

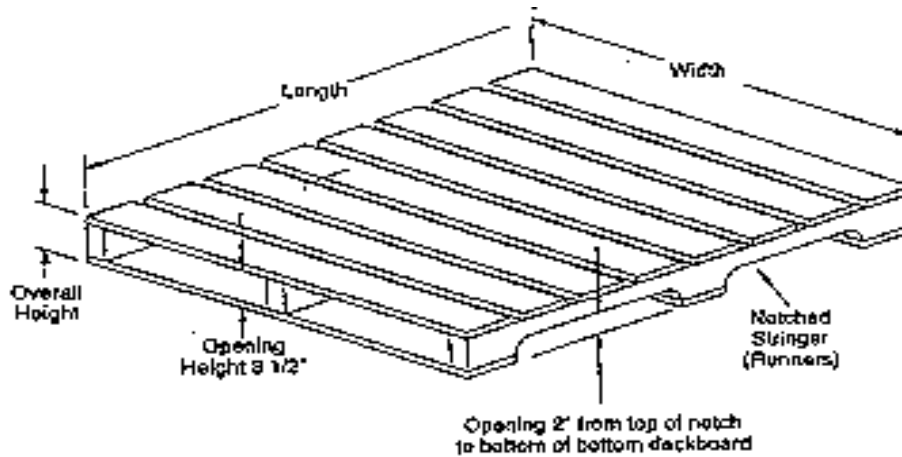
Pallets must consist of sound lumber and be in accordance with the National Wood Pallet Container Association's (NWPCA) pallet specification. For more information, please refer to the NWPCA website at <http://www.nwpc.com/>.

- Please be advised that, as specified by a notice posted October 30, 2003 by APHIS (the Animal and Plant Health inspection Service, a division of the U.S. Department of Agriculture), APHIS has published a Draft Rule for new requirements concerning the importation of wood packaging material into the United States. In anticipation of finalization of the Rule, APHIS is encouraging all importers to meet the conditions of ISPM 15 and the Draft Rule which require that all wood packaging material be appropriately treated and marked in the country of export. For more information, please refer to the APHIS website at <http://www.aphis.usda.gov/ppq/swp/>.



4.4 Pallet Types

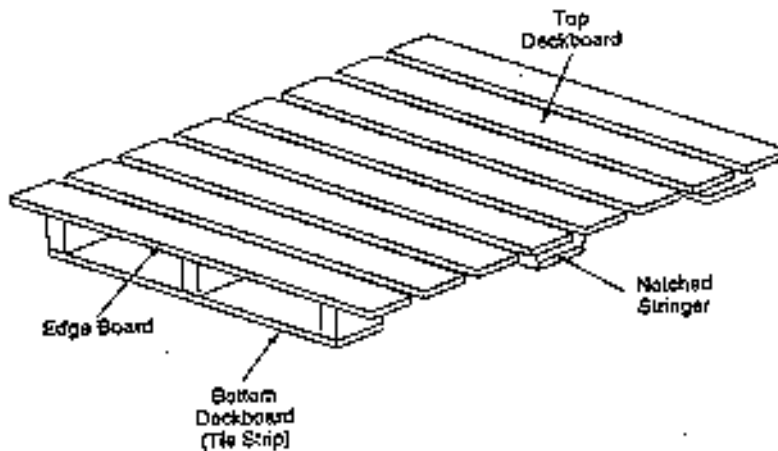
Notched Stringer pallet (flush type)



Major fork opening along width dimension  
 Length of fork opening  
 Stringer width / thickness  
 Top and bottom deckboard thickness  
 Top and bottom deckboard width  
 Deckboard spacing

3.5" or 8.9 cm height  
 2.5" or 6.4 cm; 24" or 61 cm ctr-ctr.  
 Standard 2" X 4" (5 cm X 10.2 cm)  
 Minimum 0.5" or 1.3 cm  
 Minimum 3.5" or 8.9 cm  
 Minimum 7 deckboards (top) and  
 4 deckboards (bottom)

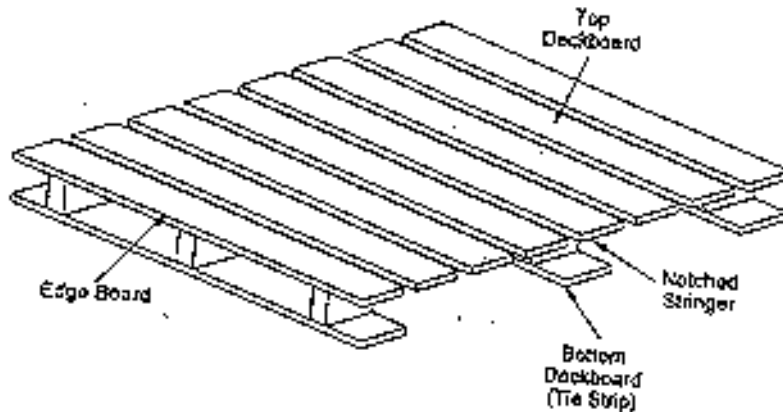
Single-wing Stringer Pallet



Major fork opening along width dimension  
 Length of fork opening  
 Stringer width / thickness  
 Top and bottom deck board thickness  
 Top and bottom deck board width  
 Deckboard spacing

3.5" or 8.9 cm height  
 2.5" or 6.4 cm; 24" or 61 cm ctr-ctr.  
 Standard 2" X 4" (5 cm X 10.2 cm)  
 Minimum 0.5" or 1.3 cm  
 Minimum 3.5" or 8.9 cm  
 Minimum 7 deckboards (top) and  
 4 deckboards (bottom)

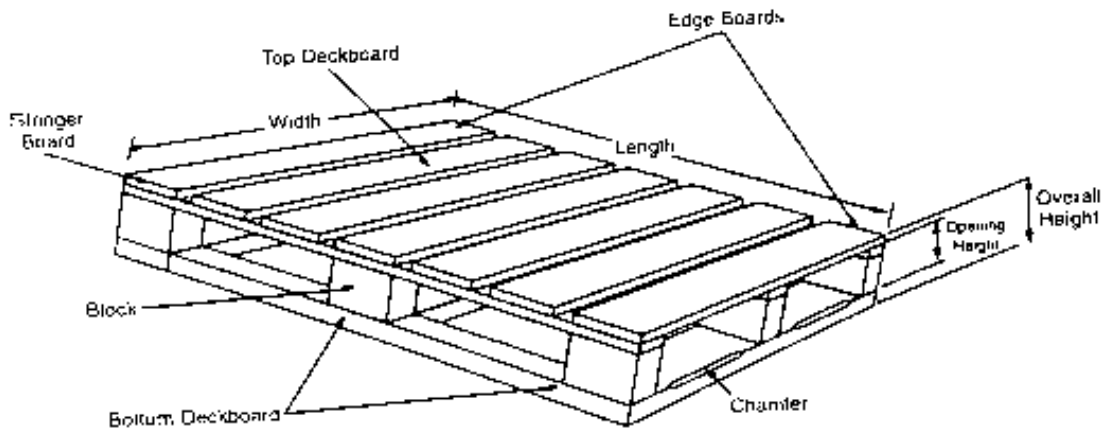
**Double-wing Stringer Pallet**



Major fork opening along width dimension  
 Length of fork opening  
 Stringer width / thickness  
 Top and bottom deckboard thickness  
 Top and bottom deckboard width  
 Deckboard spacing

3.5" or 8.9 cm height  
 2.5" or 6.4 cm; 24" or 61 cm ctr-ctr.  
 Standard 2" X 4" (5 cm X 10.2 cm)  
 Minimum 0.5" or 1.3 cm  
 Minimum 3.5" or 8.9 cm  
 Minimum 7 deckboards (top) and  
 4 deckboards (bottom)

**Block-style Pallet**



Major fork opening along width dimension  
 Stringer width / thickness  
 Top and bottom deckboard thickness  
 Top and bottom deckboard width  
 Outer Block Dimensions  
 Inner Block Dimensions  
 Deckboard spacing

3.5" or 8.9 cm height  
 Standard 2" X 4" (5 cm X 10.2 cm)  
 Minimum 0.5" or 1.3 cm  
 Minimum 3.5" or 8.9 cm  
 3.5" X 3.5" X 5" (8.9cm X 8.9cm X 12.7cm)  
 3.5" X 3.5" X 5" (8.9cm X 8.9cm X 12.7cm)  
 Minimum 7 deckboards (top) and  
 4 deckboards (bottom)

## 5.0 Identification of Material

### 5.1 General Requirements

- Meritor WABCO requires that all suppliers adhere to the US Customs Country of Origin Marking specification for each individual part. Any fines or penalties issued by US Customs, or customer line outages resulting from noncompliance with the US Customs Country of Origin Marking Specification will be charged back to the supplier. Please visit the US Customs website or contact your customs broker for additional information.
  - US Customs website - <http://www.customs.ustreas.gov/>
- Meritor WABCO requires certain basic information to be attached to all incoming materials. The location of this information should be quickly and easily identifiable. All suppliers must adhere to these requirements. The documentation must identify the contents of each individual carton, each container or pallet, and the total delivery. This documentation includes identification labels, packing list, and master packing list.
- Identification numbers must be established by the supplier to uniquely identify each Load and total delivery within a 365 day period.
- The data contained on all shipping documentation (identification labels, packing list, and master packing list) must correspond with data transmitted in the Advanced Shipment Notification (ASN). If you are using EDI, refer to the 856 Shipment Notification transaction.

### 5.2 Packaging and Labeling Terminology

- **Delivery:** The collection of all **Loads** and **Packs** (containing parts) shipped together. All material in a delivery is typically shipped on individual pallets (**Loads**). Each **Load** contains individual cartons (**Packs**) in which material is packed.
- **Load:** The highest-level handling unit, typically a pallet, containing one or more **Packs**.
- **Pack:** One of the individual cartons (containing parts) that are packed onto a **Load**.
- **Master Load:** A **Load** which contains **Packs** of the *same* material.
- **Mixed Load:** A **Load** which contains **Packs** of *different* materials.
- **Pack Label:** A bar-coded identification label attached to a **Pack** to identify and summarize its total contents.
- **Master Load Label:** A bar-coded identification label attached to a **Master Load** to identify and summarize its total contents.
- **Mixed Load Label:** A bar-coded identification label attached to a **Mixed Load** to identify and summarize its total contents.
- **Load ID.** Unique supplier-assigned **Load** identification number. This number must not be repeated on any deliveries shipped from the supplier to Meritor WABCO within any 365 day period.
- **Delivery Note Number:** The unique supplier-assigned identification number used to identify the total **Delivery**. This number must not be repeated on any deliveries shipped from the supplier to Meritor WABCO within any 365 day period. If you are using EDI, this corresponds to the SID (Data Element 396 of ANS X12.3, as used in the 856 Shipment Notification transaction).
- **Packing List:** An identification paper attached to a **Load** to identify and summarize its total contents.
- **Packing List Number:** Same as the **Load ID**. Since the packing list must identify and summarize the total contents of an individual **Load**, the Packing List Number must be the same as the **Load ID** of that **Load**.
- **Case-wise Packing:** Specifies that each **Load** requires a unique individual Packing List.
- **Master Packing List:** A full duplicate set of all individual case-wise packing lists in the entire delivery.

### 5.3 Labeling Requirements

- Hand lettering is not acceptable on production shipments (Meritor WABCO Quality may approve hand lettering of PPAP parts or reworked/returned material only).
- Label Protection
  - Use label protection whenever possible in order to avoid excessive exposure to moisture, weathering, and abrasion. Examples: laminates, sprays, window envelopes and clear plastic pouches.
  - Labels must meet requirements for reflection and contrast, plus scanability by contact and non-contact devices.
  - Environmental conditions may affect the label and its print type (i.e., harsh environmental conditions, extreme temperatures, sunlight).
- Banding must not cover any identification labels.
- Each Pack must be identified by one attached Pack Label. Place the label on one side of the carton with the top edge of the label parallel to the top of the container.
- Each Master Load must be identified by one attached Master Load Label. Place the label on one side of the Load with the top edge of the label parallel to the top of the container. When the Load is tall enough to do so, place the label at least 36 inches or 92 cm from the Load bottom.
- Each Mixed Load must be identified by one attached Mixed Load Label. Place the label on one side of the Load with the top edge of the label parallel to the top of the Load. When the Load is tall enough to do so, place the label at least 36 inches or 92 cm from the Load bottom.

### 5.4 Label Bar-codes

- Bar-code Symbology: All printed bar-codes shall be Code 39 symbology and should conform to the Bar Code Symbology Standard for Code 39 published by the Automotive Industry Action Group (AIAG).
- Data Identifier Codes: Each bar-code symbol requires a data identifier code at the beginning of the bar-code in order to specify the type of information that follows. The following data identifiers are required for the corresponding bar-codes:
  - P – Customer Part Number / Material Number
  - Q – Quantity
  - V – Supplier Number
  - 2S – Delivery Note number (Data Element 396, Used on Packing List and Master Packing List)
  - 3S – Load ID (Used on Pack label)
  - 4S – Load ID (Used on Master Load label)
  - 5S – Load ID (Used on Mixed Load label)
  - K – Purchase Order Number
  - DA – Customer Engineering Change Level

### 5.5 Label Format

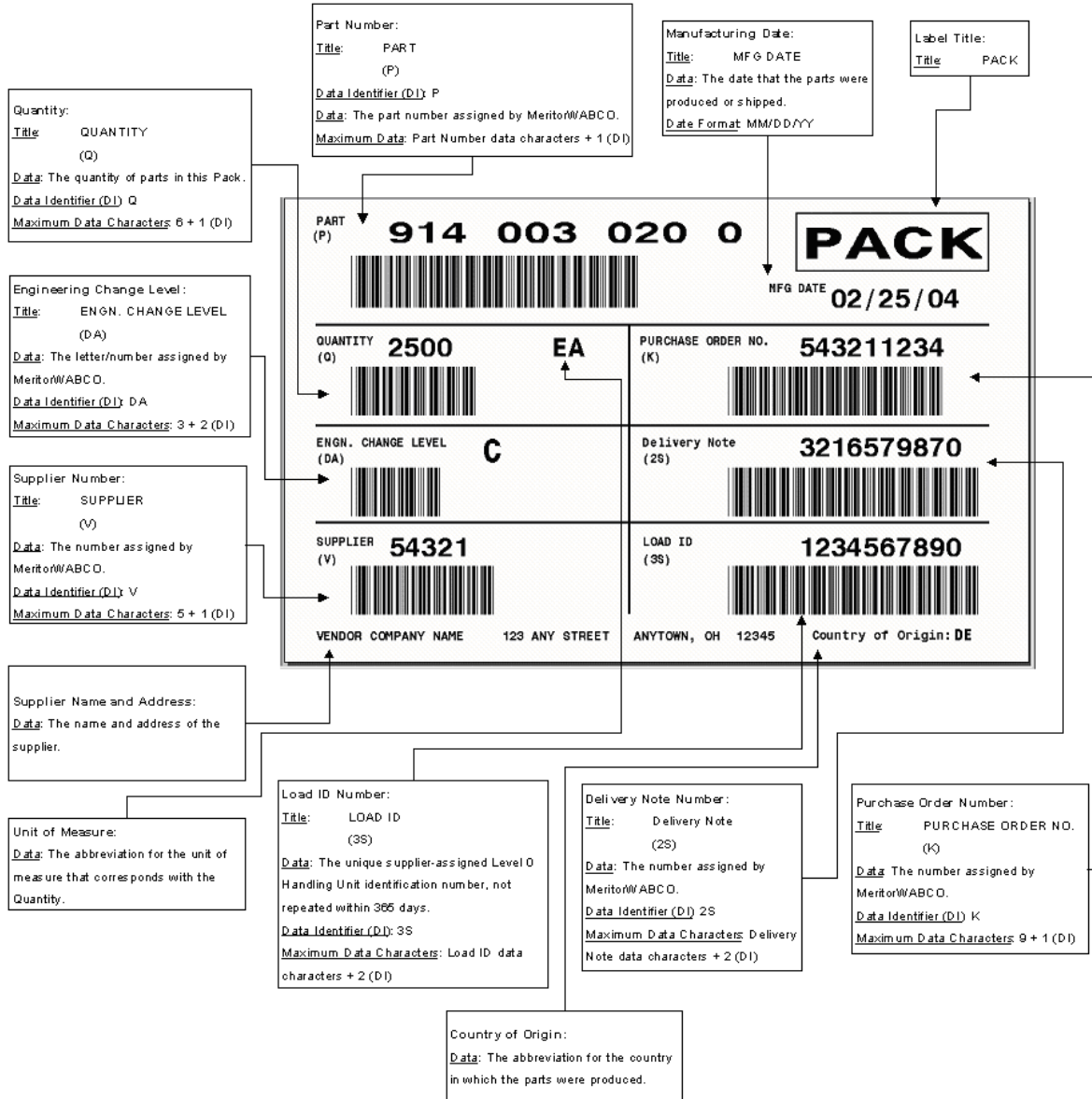
- Label Titles: Each label must contain a title (PACK, MASTER LOAD, or MIXED LOAD) at the top of the label. The label title text must be bold type and at least 1.5 times the height of the human readable Data Area Titles on the label.
- Data Areas and Titles: Each label data area must be separated by thin lines and must contain its title in the upper left-hand corner.
- Data Fields: Data fields must be displayed in both human readable characters and bar code symbols, and they must be located on each label in the data area specified in the Sample Labels. Leading zeros or blanks are not acceptable in either the human readable characters or bar code symbols.
- Data Identifier Codes: Each data identifier code must be shown in human readable text within parenthesis immediately beneath the title for the corresponding data area. The data identifier code must not be included in the corresponding human readable data.

## 5.6 Label Data Fields

- **Part Number:**
  - The part number must be the number assigned by Meritor WABCO.
  - The human readable part number text must be bold type.
  - The length of the part number bar-code (corresponding with the human readable part number) is variable plus the data identifier (P).
- **Quantity:**
  - The human readable quantity text must be bold type.
  - The maximum length of the quantity bar-code (corresponding with the human readable quantity) is 6 numeric characters plus the data identifier (Q).
- **Unit of Measure:**
  - The unit of measure that corresponds with the **Quantity** must be printed in human readable text only in the upper right corner of the quantity data area. When the unit of measure is pieces, “EA” must be printed. When the unit of measure is not pieces (e.g. liters, meters, etc.), the corresponding abbreviation must be printed.
- **Engineering Change Level:**
  - The engineering change level must be the letter/number assigned by Meritor WABCO.
  - The human readable engineering change level text must be bold type.
  - The maximum length for the engineering change level bar-code (corresponding with the human readable engineering change level) is three (3) characters plus the data identifier (DA).
- **Supplier Number:**
  - The supplier number must be the designated number assigned by Meritor WABCO.
  - The human readable supplier number text must be bold type.
  - The maximum length for the supplier number bar-code (corresponding with the human readable supplier number) is five (5) characters plus the data identifier (V).
- **Label Title:**
  - The title for the label (PACK, MASTER LOAD, or MIXED LOAD).
- **Manufacturing Date:**
  - The date that the parts were produced or shipped.
  - Date Format: MM/DD/YY
- **Purchase Order Number:**
  - The purchase order number must be the designated number assigned by Meritor WABCO.
  - The human readable purchase order number text must be bold type.
  - The maximum length for the purchase order number bar-code (corresponding with the human readable supplier number) is nine (9) characters plus the data identifier (K).
- **Delivery Note Number:**
  - The human readable delivery note number text must be bold type.
  - The length of the delivery note number bar-code (corresponding with the human readable delivery note number) is variable plus the data identifier (2S).
- **Load ID:**
  - The human readable Load ID text must be bold type.
  - The length of the Load ID bar-code (corresponding with the human readable delivery note number) is variable plus the data identifier (3S on a PACK label, 4S on a MASTER LOAD label, or 5S on a MIXED LOAD label).
- **Supplier Name and Address:**
  - The human readable supplier name and address text must be printed at the bottom of the label.
- **Country of Origin:**
  - The human readable abbreviation for the country in which the parts were manufactured or produced.

## 5.7 Sample labels

The required fields and format of the identification labels are depicted in the following sample labels.



**Label Title:**  
Title: MASTER LOAD

**Part Number:**  
Title: PART (P)  
Data Identifier (DI): P  
Data: The part number assigned by MeritorWABCO.  
Maximum Data: Part Number data characters + 1 (DI)

**Quantity:**  
Title: QUANTITY (Q)  
Data: The total quantity of parts in this Load.  
Data Identifier (DI): Q  
Maximum Data Characters: 6 + 1 (DI)

**Supplier Number:**  
Title: SUPPLIER (V)  
Data: The number assigned by MeritorWABCO.  
Data Identifier (DI): V  
Maximum Data Characters: 5 + 1 (DI)

**Supplier Name and Address:**  
Data: The name and address of the supplier.

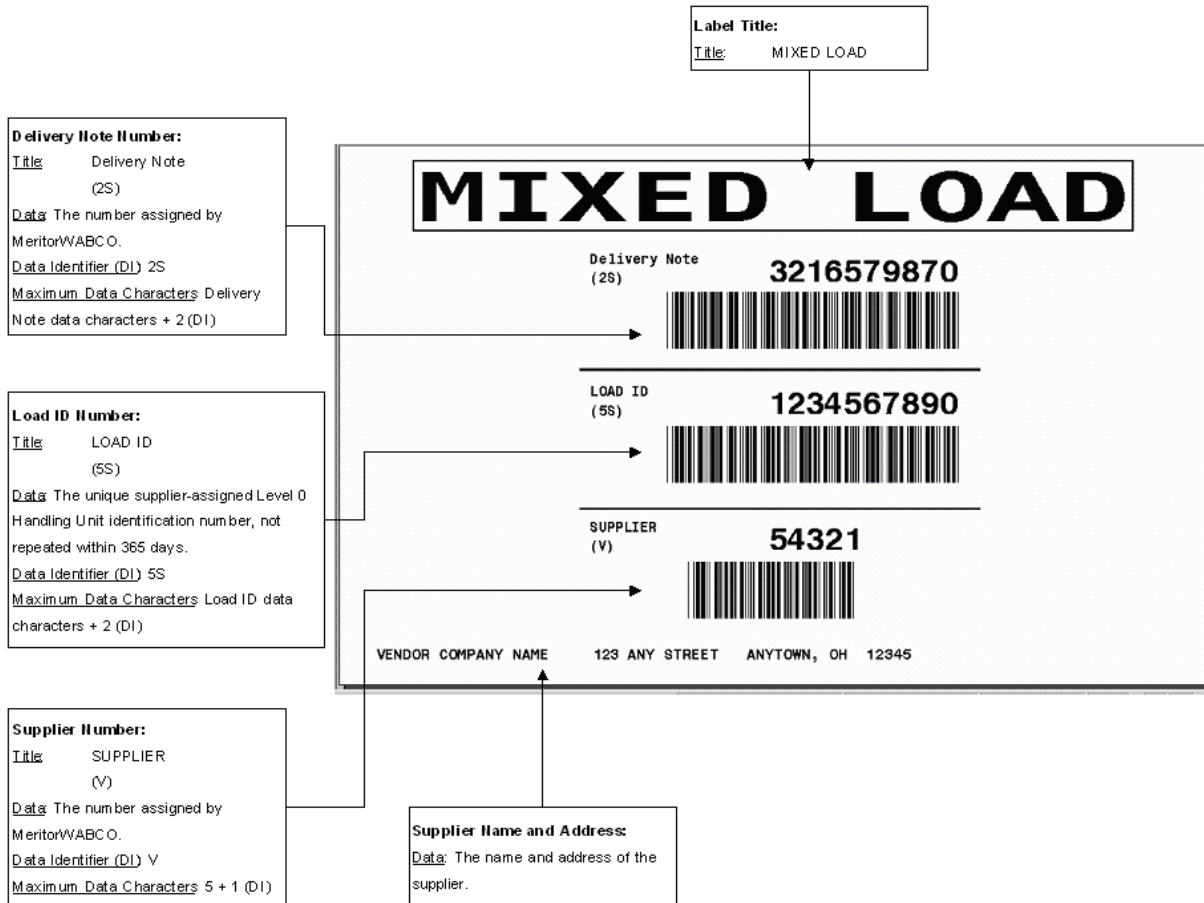
**Unit of Measure:**  
Data: The abbreviation for the unit of measure that corresponds with the Quantity.

**Load ID Number:**  
Title: LOAD ID (4S)  
Data: The unique supplier-assigned Level 0 Handling Unit identification number, not repeated within 365 days.  
Data Identifier (DI): 4S  
Maximum Data Characters: Load ID data characters + 2 (DI)

**Country of Origin:**  
Data: The abbreviation for the country in which the parts were produced.

**Delivery Note Number:**  
Title: Delivery Note (2S)  
Data: The number assigned by MeritorWABCO.  
Data Identifier (DI): 2S  
Maximum Data Characters: Delivery Note data characters + 2 (DI)

**MASTER LOAD**  
**003 020 0**  
**QUANTITY 15000 EA**  
**Delivery Note 221657**





## 5.8 Shipping Document Requirements

- Each delivery must be identified by an attached Master Packing List (a full duplicate set of all individual case-wise packing lists in the entire delivery).
  - For each delivery, one copy of the Master Packing List is to be attached securely to the outside of the last Load that is loaded onto the trailer so that it is readily available when the trailer (or sea container) is opened.
  - The packing list is to be inserted in a brightly colored envelope marked clearly: “Master Packing List”. The envelope will be securely fastened to the outside of the container.
  
- Each Load must be identified by an attached Case-wise Packing List. Each Case-wise Packing List must show the following information for that specific Load:
  - Supplier Number (Meritor WABCO assigned)
  - Supplier Name and Address
  - Customer Ship-to Name and Address
  - Customer Bill-to Name and Address
  - Delivery Note number (If you are using EDI, this corresponds to the SID (Data Element 396 of ANS X12.3, as used in the 856 Shipment Notification transaction)
  - Ship Date (Date the delivery was shipped from the supplier’s facility)
  - Page number (e.g. 2 pages for this packing list, “Page 1 of 2”, “Page 2 of 2”)
  - Packing List number (Same as the Load ID number)
  - Delivery’s Sequential Load (e.g. 6 skids in the delivery, “Load 1 of 6”, “Load 2 of 6”, etc.)
  - Gross Weight
  - Tare Weight
  - Net Weight
  - Information for each part number:
    - Part Number (Meritor WABCO assigned)
    - Engineering Change Level (Meritor WABCO assigned)
    - Description
    - Country of Origin per part
    - Purchase Order Number (Meritor WABCO assigned)
    - Total Quantity
    - Unit of Measure
    - Number of Packs
  - Total number of Packs on the Load

5.9 Sample Packing List

The required fields and format of the Packing List are depicted in the following sample:

<h1>PACKING LIST</h1>																						
<b>Supplier No:</b> 12345 <b>Supplier:</b> Vendor Company Name 123 Any Street Anytown, OH 12345		<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 33%;">Delivery Note No.</th> <th style="width: 33%;">Ship Date</th> <th style="width: 33%;">Page</th> </tr> <tr> <td>80054829</td> <td>01/05/2004</td> <td>2 of 2</td> </tr> <tr> <th>Packing List No./ Load ID</th> <th colspan="2">Delivery's Sequential Load:</th> </tr> <tr> <td>1000794280</td> <td colspan="2">2 of 3</td> </tr> <tr> <th>Gross Wt.</th> <th>Tare Wt.</th> <th>Net Wt.</th> </tr> <tr> <td>190.00</td> <td>5.00</td> <td>185.00</td> </tr> </table>			Delivery Note No.	Ship Date	Page	80054829	01/05/2004	2 of 2	Packing List No./ Load ID	Delivery's Sequential Load:		1000794280	2 of 3		Gross Wt.	Tare Wt.	Net Wt.	190.00	5.00	185.00
Delivery Note No.	Ship Date	Page																				
80054829	01/05/2004	2 of 2																				
Packing List No./ Load ID	Delivery's Sequential Load:																					
1000794280	2 of 3																					
Gross Wt.	Tare Wt.	Net Wt.																				
190.00	5.00	185.00																				
<b>Ship To:</b> Meritor WABCO Vehicle Control Systems 845 Lindbergh Court Hebron, KY 41048																						
<b>Bill To:</b> Meritor WABCO Vehicle Control Systems 3331 W. Big Beaver Road, Suite 300 Troy, MI 48084																						
Item	Customer Part No. Engn. Change Level Supplier Part No.	Description Country of Origin P.O. Number	Total Quantity UOM	Quantity of Packs																		
90	963 880 007 0 C 8075374	Pressure Relief Valve DE 987654321	150 EA	3																		
100	973899 003 0 B 72901-0016	Quick Release Valve DE 876543210	200 EA	2																		
<b>Total Packs:</b>			5																			

## 6.0 Supporting Documents

### 6.1 Meritor WABCO's Supporting Forms/Documents

Supplemental Meritor WABCO forms and documents are available at <http://www.meritorwabco.com>.

## 7.0 Document Control

This manual supersedes all previous Rockwell WABCO and Meritor WABCO supplier packaging, labeling and shipping standards. A controlled copy is available at: <http://www.meritorwabco.com>.

### 7.1 Revision History

<u>Revision Level</u>	<u>Date</u>	<u>Revision Description</u>
Initial	12/5/2001	Initial Release
1	4/24/2003	Numerous changes to reflect latest labeling and packaging requirements
2	3/3/2004	Additional labeling requirements to facilitate Barcoded receiving and prepare for Vendor ASN's
3	9/19/2008	Updated Company Logo. Updated contacts in Sec 1.5.
4	5/25/2010	Sec 4.2 Revised max pallet height to 39 inches / 99.1 cm
5	8/5/2013	Updated document control format, contacts and QA references.

### 7.2 Approval

Anne Balkcom  
Senior Manager, Quality & Product Development Process

August 5, 2013

Terry Elder  
Site Manager, Hebron, Kentucky

August 5, 2013