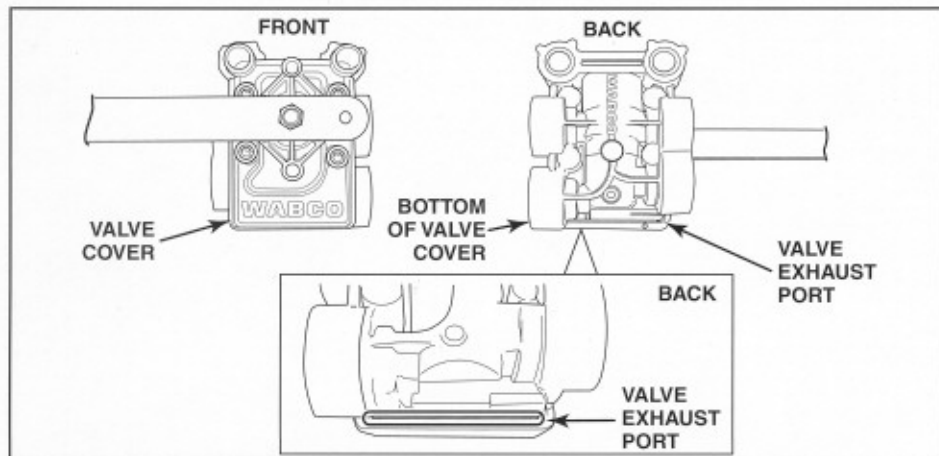


**Meritor WABCO Chassis Leveling Valve Update
Time to Exhaust Reminder and Exhaust Port Location**

**Meritor WABCO Chassis Leveling Valve P/N 464 008 115 0
Volvo P/N 20526793, Mack P/N 99QK53M**

**Meritor WABCO Chassis Leveling Valve P/N 464 008 116 0
Mack P/N 99QK413M**

Just A Reminder!

- The Meritor WABCO chassis leveling valve has an exhaust feature that allows air to exhaust through the valve. The exhaust port or slot is located at the bottom of the valve cover between the body of the valve and the cover as shown. The sides of the valve where the cover and the body come together are non-sealed openings which connect with the exhaust port. Therefore, some of the exhaust air can go out of the sides of the valve. This is a normal function of the valve and should not be diagnosed as an internal seal or leakage failure.
- The leveling valve can allow air to exhaust for an extended period after load is removed or the suspension is displaced. This is a normal valve function and should not be cause for valve replacement. If air leakage is suspected: Fully dump the suspension, return the suspension to ride height, and allow five minutes for the system to stabilize prior to checking for leakage at the chassis leveling valve.
- The chassis leveling valve must be replaced as a complete assembly. DO NOT attempt to replace individual parts. Refer to Meritor WABCO Technical Bulletin TP-9982 for additional information on valve function, maintenance, troubleshooting, testing and installation.

**Meritor WABCO**

Vehicle Control Systems
3331 West Big Beaver Road,
Suite 300
Troy, MI 48084 USA
800-535-5560
meritorwabco.com

Information contained in this publication was in effect at the time the publication was approved for printing and is subject to change without notice or liability. Meritor WABCO reserves the right to revise the information presented or discontinue the production of parts described at any time.

Copyright 2004
ArvinMeritor, Inc.
All Rights Reserved

Printed in the USA

TP-0108
Revised 11-04
16579/24240